Description
Spills and leaks that occur during vehicle and equipment fueling can contribute hydrocarbons, oil and grease, as well as heavy metals to stormwater runoff. Implementing the following management practices can help prevent fuel spills and leaks.

Approach
Reduce potential for pollutant discharge through source control pollution prevention and BMP implementation. Successful implementation depends on effective training of employees on applicable BMPs and general pollution prevention strategies and objectives.

Pollution Prevention
- Use properly maintained off-site fueling stations whenever possible. These businesses are better equipped to handle fuel and spills properly.
- Educate employees about pollution prevention measures and goals.
- Focus pollution prevention activities on containment of spills and leaks, most of which may occur during liquid transfers.

Suggested Protocols
General
- "Spot clean" leaks and drips routinely. Leaks are not cleaned up until the absorbent is picked up and disposed of properly.
Manage materials and waste to reduce adverse impacts on stormwater quality.

Label drains within the facility boundary, by paint/stencil (or equivalent), to indicate whether they flow to an oil/water separator, directly to the sewer, or to a storm drain. Labels are not necessary for plumbing fixtures directly connected to the sanitary sewer.

Post signs to remind employees and customers not to top off the fuel tank when filling and signs that ban customers and employees from changing engine oil or other fluids at that location.

Report leaking vehicles to fleet maintenance.

Install inlet catch basin equipped with a small sedimentation basin or grit chamber to remove large particles from stormwater in highly impervious areas.

Ensure the following safeguards are in place:
- Overflow protection devices on tank systems to warn the operator to automatically shutdown transfer pumps when the tank reaches full capacity.
- Protective guards around tanks and piping to prevent vehicle or forklift damage.
- Clear tagging or labeling of all valves to reduce human error.

**Fuel Dispensing Areas**

- Maintain clean fuel-dispensing areas using dry cleanup methods such as sweeping for removal of litter and debris, or use of rags and absorbents for leaks and spills.

- If you periodically clean by washing, place a temporary plug in the downstream drain and pump out the accumulated water. Properly dispose the water. Note: permission from the local sewer agency must be obtained before discharging wash water to the sanitary sewer.

- Fit underground storage tanks with spill containment and overfill prevention systems meeting the requirements of Section 2635(b) of Title 23 of the California Code of Regulations.

- Fit fuel dispensing nozzles with "hold-open latches" (automatic shutoffs) except where prohibited by local fire departments.

- Post signs at the fuel dispenser or fuel island warning vehicle owners/operators against "topping off" of vehicle fuel tanks.

- Design fueling area to prevent stormwater runoff and spills.

- Cover fueling area with an overhanging roof structure or canopy so that precipitation cannot come in contact with the fueling area and use a perimeter drain or slope pavement inward with drainage to sump; pave area with concrete rather than asphalt.

- Where covering is not feasible and the fuel island is surrounded by pavement, apply a suitable sealant that protects the asphalt from spilled fuels.
Vehicle & Equipment Fueling

- Install vapor recovery nozzles to help control drips as well as air pollution.
- Use secondary containment when transferring fuel from the tank truck to the fuel tank.
- Cover storm drains in the vicinity during transfer.

Outdoor Waste Receptacle Area
- Spot clean leaks and drips routinely to prevent runoff of spillage.
- Minimize the possibility of stormwater pollution from outside waste receptacles by doing at least one of the following:
  - Use only watertight waste receptacle(s) and keep the lid(s) closed.
  - Grade and pave the waste receptacle area to prevent run-on of stormwater.
  - Install a roof over the waste receptacle area.
  - Install a low containment berm around the waste receptacle area.
  - Use and maintain drip pans under waste receptacles.
- Post “no littering” signs.

Air/Water Supply Area
- Minimize the possibility of stormwater pollution from air/water supply areas by doing at least one of the following:
  - Spot clean leaks and drips routinely to prevent runoff of spillage.
  - Grade and pave the air/water supply area to prevent run-on of stormwater.
  - Install a roof over the air/water supply area.
  - Install a low containment berm around the air/water supply area.

Inspection
- Aboveground Tank Leak and Spill Control:
  - Check for external corrosion and structural failure.
  - Check for spills and overfills due to operator error.
  - Check for failure of piping system.
  - Check for leaks or spills during pumping of liquids or gases from truck or rail car to a storage facility or vice versa.
  - Visually inspect new tank or container installation for loose fittings, poor welding, and improper or poorly fitted gaskets.
- Inspect tank foundations, connections, coatings, and tank walls and piping system. Look for corrosion, leaks, cracks, scratches, and other physical damage that may weaken the tank or container system.

- Periodically, integrity testing should be conducted by a qualified professional.

- Inspect and clean, if necessary, storm drain inlets and catch basins within the facility boundary before October 1 each year.

**Training**

- Train all employees upon hiring and annually thereafter on proper methods for handling and disposing of waste. Make sure that all employees understand stormwater discharge prohibitions, wastewater discharge requirements, and these best management practices.

- Train employees on proper fueling and cleanup procedures.

- Use a training log or similar method to document training.

- Ensure that employees are familiar with the site’s spill control plan and/or proper spill cleanup procedures.

**Spill Response and Prevention**

- Keep your Spill Prevention Control and Countermeasure (SPCC) Plan up-to-date.

- Place a stockpile of spill cleanup materials where it will be readily accessible.

- Use adsorbent materials on small spills and general cleaning rather than hosing down the area. Remove the adsorbent materials promptly.

- Store portable absorbent booms (long flexible shafts or barriers made of absorbent material) in unbermed fueling areas.

- Report spills promptly.

- If a dead-end sump is not used to collect spills, install an oil/water separator.

**Other Considerations**

- Carry out all Federal and State requirements regarding underground storage tanks, or install above ground tanks.

**Requirements**

**Costs**

- The retrofitting of existing fueling areas to minimize stormwater exposure or spill runoff can be expensive. Good design must occur during the initial installation.

- Extruded curb along the “upstream” side of the fueling area to prevent stormwater run-on is of modest cost.

**Maintenance**

- Clean oil/water separators at appropriate intervals.
Keep ample supplies of spill cleanup materials on-site.

Inspect fueling areas and storage tanks on a regular schedule.

Supplemental Information

Design Considerations

Designing New Installations

The elements listed below should be included in the design and construction of new or substantially remodeled facilities.

Fuel Dispensing Areas

- Fuel dispensing areas must be paved with Portland cement concrete (or, equivalent smooth impervious surface), with a 2 to 4% slope to prevent ponding, and must be separated from the rest of the site by a grade break that prevents run-on of stormwater to the extent practicable. The fuel dispensing area is defined as extending 6.5 feet from the corner of each fuel dispenser or the length at which the hose and nozzle assembly may be operated plus 1 foot, whichever is less. The paving around the fuel dispensing area may exceed the minimum dimensions of the "fuel dispensing area" stated above.

- The fuel dispensing area must be covered, and the cover's minimum dimensions must be equal to or greater than the area within the grade break or the fuel dispensing area, as defined above. The cover must not drain onto the fuel dispensing area.

- If necessary, install and maintain an oil control device in the appropriate catch basin(s) to treat runoff from the fueling area.

Outdoor Waste Receptacle Area

- Grade and pave the outdoor waste receptacle area to prevent run-on of stormwater to the extent practicable.

Air/Water Supply Area

- Grade and pave the air/water supply area to prevent run-on of stormwater to the extent practicable.

Designated Fueling Area

- If your facility has large numbers of mobile equipment working throughout the site and you currently fuel them with a mobile fuel truck, consider establishing a designated fueling area. With the exception of tracked equipment such as bulldozers and perhaps small forklifts, most vehicles should be able to travel to a designated area with little lost time. Place temporary “caps” over nearby catch basins or manhole covers so that if a spill occurs it is prevented from entering the storm drain.

Examples

The Spill Prevention Control and Countermeasure (SPCC) Plan, which is required by law for some facilities, is an effective program to reduce the number of accidental spills and minimize contamination of stormwater runoff.
The City of Palo Alto has an effective program for commercial vehicle service facilities. Many of the program’s elements, including specific BMP guidance and lists of equipment suppliers, are also applicable to industrial facilities.

References and Resources
California’s Nonpoint Source Program Plan [http://www.swrcb.ca.gov/nps/index.html](http://www.swrcb.ca.gov/nps/index.html)

Clark County Storm Water Pollution Control Manual [http://www.co.clark.wa.us/pubworks/bmpman.pdf](http://www.co.clark.wa.us/pubworks/bmpman.pdf)

King County Storm Water Pollution Control Manual [http://dnr.metrokc.gov/wlr/dss/spcm.htm](http://dnr.metrokc.gov/wlr/dss/spcm.htm)

Santa Clara Valley Urban Runoff Pollution Prevention Program [http://www.scvurppp.org](http://www.scvurppp.org)
